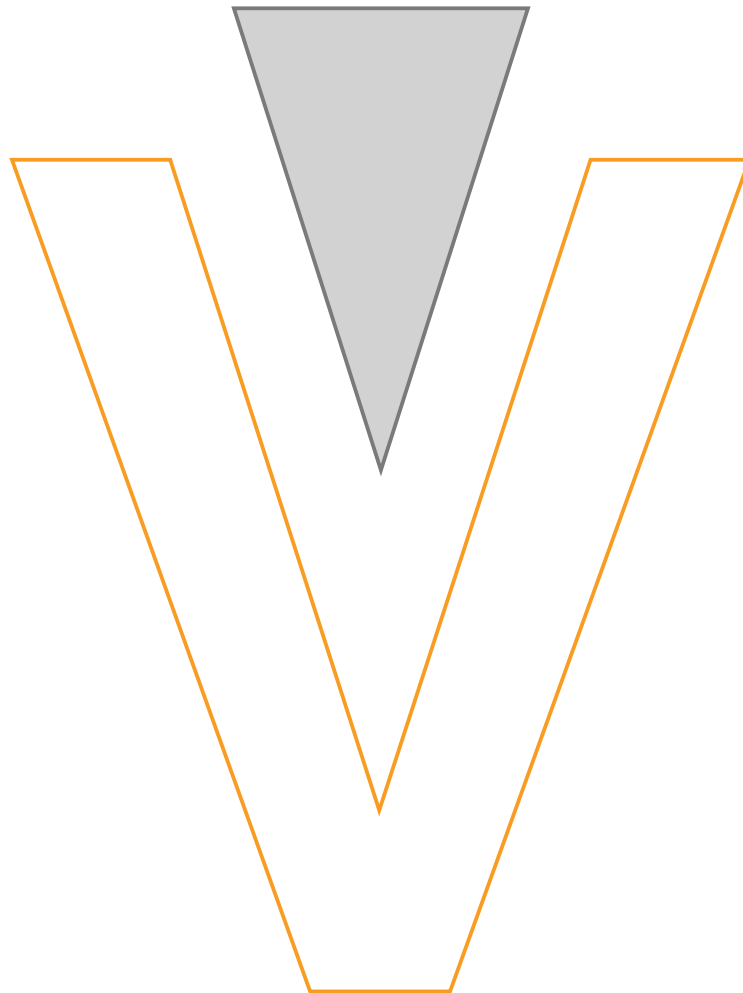


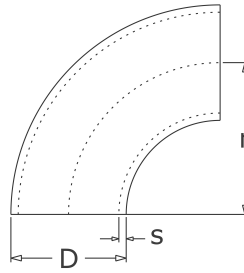
Produktblatt



Rohrbogen 90° Typ 3D

geschweißt EN 10253-4/A

aus Edelstahl

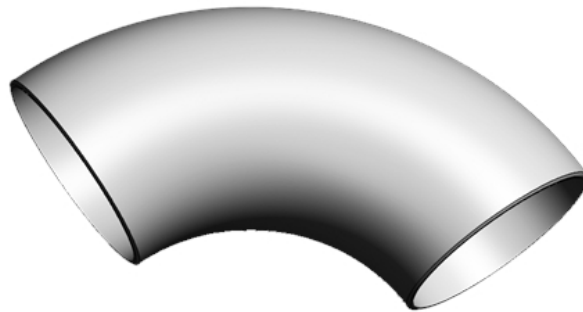


D	s	r	kg	Art.-Nr.
18,0	1,5	25,0	0,024	3B-018-015
20,0	1,5	30,0	0,030	3B-020-015
20,0	2,0	30,0	0,040	3B-020-020
23,0	1,5	35,0	0,030	3B-023-015
25,0	1,5	27,5	0,050	3B-025-015
25,0	2,0	37,0	0,050	3B-025-020
28,0	1,5	40,0	0,050	3B-028-015
28,0	2,0	40,0	0,080	3B-028-020
30,0	1,5	45,0	0,050	3B-030-015
30,0	2,0	45,0	0,070	3B-030-020
32,0	1,5	35,0	0,070	3B-032-015
32,0	2,0	35,0	0,080	3B-032-020
35,0	1,5	52,5	0,087	3B-035-015
35,0	2,0	52,5	0,110	3B-035-020
38,0	1,5	45,0	0,111	3B-038-R15
38,0	1,5	55,0	0,220	3B-038-015
38,0	2,0	55,0	0,200	3B-038-020
40,0	1,5	60,0	0,140	3B-040-015
40,0	2,0	45,0	0,150	3B-040-R20
40,0	2,0	60,0	0,170	3B-040-020
43,0	1,5	65,0	0,150	3B-043-015
44,5	2,0	65,0	0,200	3B-044-020
50,0	2,0	71,0	0,270	3B-050-020
52,0	2,0	78,0	0,300	3B-052-020
53,0	1,5	80,0	0,230	3B-053-015
54,0	2,0	80,0	0,300	3B-054-020
57,0	2,0	85,5	0,310	3B-057-020
57,0	3,0	85,5	0,500	3B-057-030
63,5	1,5	95,0	0,340	3B-063-015
63,5	2,0	95,0	0,390	3B-063-020
70,0	2,0	92,0	0,500	3B-070-020
73,0	1,5	110,0	0,400	3B-073-015
84,0	2,0	125,0	0,750	3B-084-020
101,6	2,0	133,5	1,000	3B-101-020
101,6	3,0	133,5	1,800	3B-101-030
104,0	2,0	155,0	1,270	3B-104-020
108,0	2,0	142,5	1,150	3B-108-020
108,0	3,0	142,5	1,700	3B-108-030
129,0	2,0	190,0	1,850	3B-129-020
133,0	2,0	181,0	2,200	3B-133-020
133,0	3,0	181,0	2,700	3B-133-030
154,0	2,0	225,0	2,700	3B-154-020
159,0	2,0	216,0	3,100	3B-159-020

D	s	r	kg	Art.-Nr.
159,0	3,0	216,0	3,920	3B-159-030
204,0	2,0	300,0	4,520	3B-204-020

Verfügbare Werkstoffe: 1.4307, 1.4404

Rohrbogen > Typ 3D,  $r=1,5xD$  > 3D 90° > weitere Abmessungen



### Toleranzen

Beschreibung	Grenzabmaße
[D] Durchmesser	$\pm 1,0 \%$ oder $0,5 \text{ mm}^{**}$ (EN Toleranzklasse D2)
[R] Radius	$\leq D \ 219,1 \text{ mm} \pm 2,0 \text{ mm}$ / $\leq D \ 762 \text{ mm} \pm 5,0 \text{ mm}$
[T] Wanddicke	$-12,5\%$ / $+15\%$
[X] Rechtwinkligkeit, Axialität	$1\%$ des $\text{A}\emptyset$ oder $1 \text{ mm}^{**}$

\*  $\leq D \ 610 \text{ mm}$

\*\* es gilt der jeweils größere Wert

